


- NOTES:
- 1) RADIUS OF SCALLOPS ARE  $R=15$  UNLESS OTHERWISE SPECIFIED.
  - 2) TO COMPLETE THE FRAME WITH THE MECHANICALS AND ELECTRICALS ACCESSORIES BRACKETS AND SUPPORTS.
  - 3) REFER TO DWG 12834-0550 FOR NON DESTRUCTIVE INSPECTIONS.
  - 4) FOR DIMENSIONAL AND GEOMETRICAL TOLERANCES IT IS TO BE REFERRED TO TECHNICAL SPECIFICATION ISSUED BY "OMG" ASSURANCE QUALITY SERVICE CQ 80066.
  - 5) EXCEPT WHERE OTHERWISE INDICATED WELDS MUST BE   $A=0.7 \times t_h \text{ min.}$  WERE NOT POSSIBLE
  - 6) WELD SYMBOLS ARE ACCORDING TO AWS STANDARD
  - 7) ROUND-OFF THE EDGE TO AVOID THE DETACHMENT OF PAINT

FOR N.1 CRANE MANUFACTURE N.1 PIECE										V ( 3.2/ 6.3/ )	
ADDITION POS.13 AND SECTION D-D										1	
01	01/04/09							LS	RM		
00	18/02/09	FIRST ISSUE						GF	RM		
DATA DATE		MODIFICA ESEGUITA O MOTIVO DELLA SOSTITUZ. MODIFICATION EXECUTED OR REASON OF THE REPLACEMENT						DIS. / DRAWER			
Fabb. di riferimento N. Ref. material list		Materialie Material		Trattamento Treatment		Toll. gen. lov. Max. tolerance		Mod. o stampo type			
12834-5517		See Material List				H11-d11		Peso Weight kg 156			
								Scala Scale 1:5			
MGM		ROKAS CONSTRUCTIONS S.A.		Customer / PRIEKSAS PORT AUTHORITY		DIS. / DRAWER		GF			
OMC						VER. DB					
TEL. +38-018771400 FAX +38-018771402 or 111 WWW.ROKASGRUP.AR		Object: N.8 RMG 40t		F0010		APP. RM		18/02/09			
MAIN HOIST		Dis. di riferimento N. Ref. Drawing		12834-5500		Pos. 16		00			
SUPPORT FOR DISC BRAKE		Comm. / sub		Disegno / Drawing		1/1		01			
LEFT SIDE		N. 18033		N. 12834-5517							